



UNIVERSAL SAW MTG KIT - P/N K5030

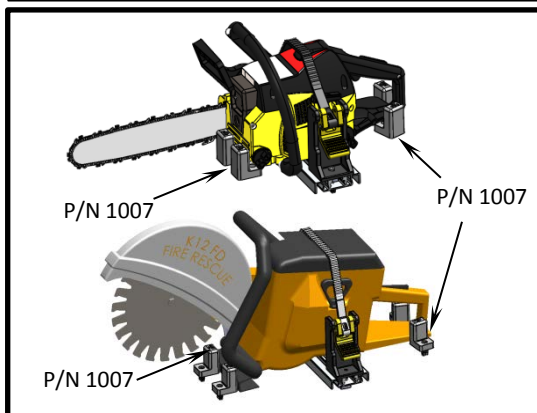
INSTALLATION INSTRUCTIONS

For additional assistance call 716-683-7413 between 8AM-5PM EST or email: info@pactoolmounts.com

CAUTION

To avoid the risk of personal injury, property damage or product damage, please use the included fasteners for mounting.

- * The bracket must be securely mounted to a stable surface and material.
- * When mounting bracket to PAC TRAC aluminum products **P/N 7000, P/N 7020, P/N 7040, P/N 7050** with the included Trac Lok inserts **P/N 7016**, torque the screws to a maximum 15 in-lbs.
- * Mounting brackets must be position properly to support and retain equipment securely.



CAN BE MOUNTED TO COMPARTMENT SURFACES OR TO PAC TRAC ALUMINUM EXTRUSIONS

This bracket is a multi use product and requires adjustment to accommodate the various types of equipment to be secured. Care should be taken to ensure the strap and components are adjusted properly. Follow the setup instructions on the reverse side of this page.

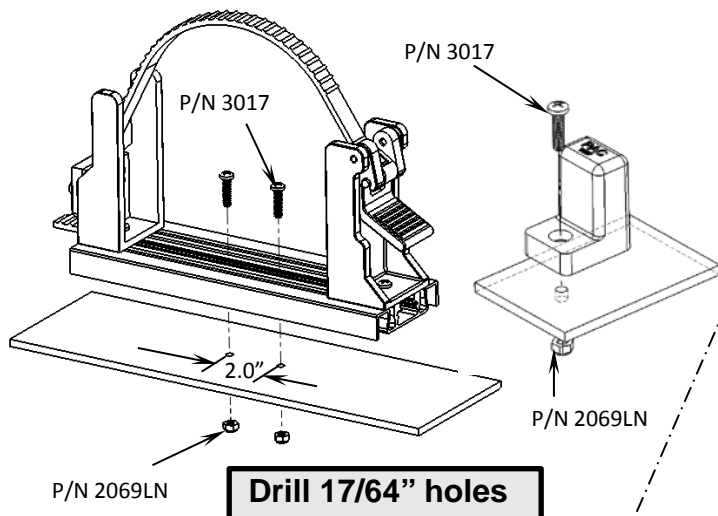
PAC TRAC MTG. HARDWARE			QTY
	P/N 2049	#10-24 X 3/4 S.S. Pan Hd Scr.	4
	P/N 7016	TRAC LOK INSERT	8
	P/N 2046	#10-24 X 1 S.S. Pan Hd Scr.	4
	P/N 2054	#10 S.S. Flat Washer	4

STD MTG. HARDWARE			QTY
	P/N 3017	1/4-20 x 1 S.S. Pan H. S.	6
	P/N 2069LN	1/4-20 Nut	6

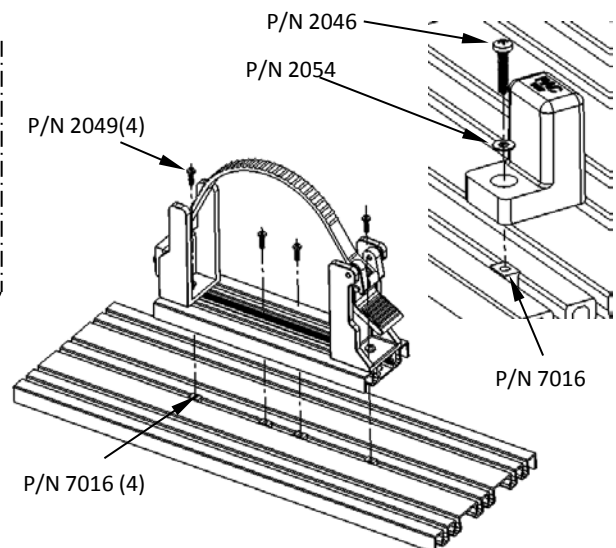
STEP 1 - MOUNT BRACKETS

Position the bracket components around the saw as shown above. Transfer the hole locations or line up holes with PAC TRAC grooves.

STANDARD MOUNTING

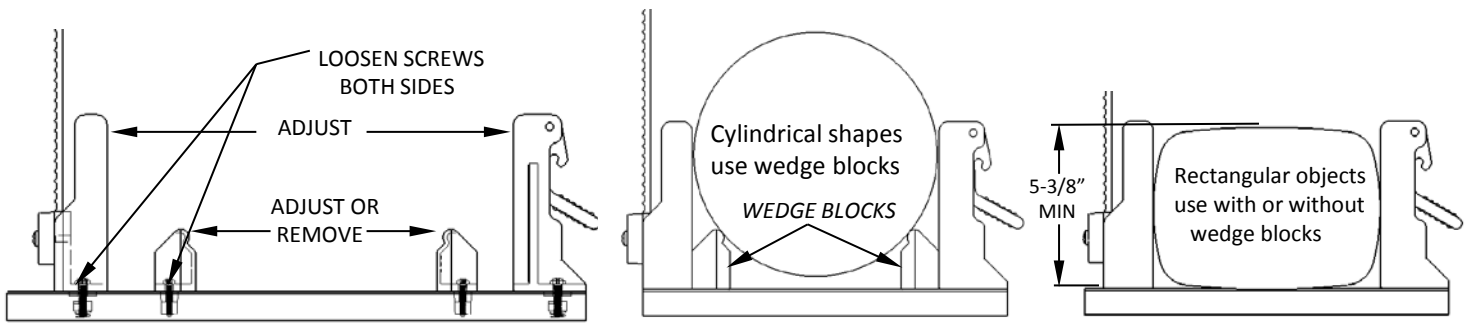


PAC TRAC MOUNTING



STEP 2 – ADJUST BRACKET MODULES TO FIT EQUIPMENT

Adjust bracket modules by loosening the screws and sliding modules to provide a secure nest for equipment. Objects to be secured must be at least 5-3/8" tall to be properly secured. The wedge blocks or other spacing blocks may be used to achieve the necessary height.



STEP 3 – SET STRAP LENGTH

Loosen the clamp screws and release the strap. With the equipment in place, position the strap pin into the lever catch. The lever must be in a position range as shown in FIG. 3C. Contour the strap over the equipment back to the clamp and re-attach clamp with screws.

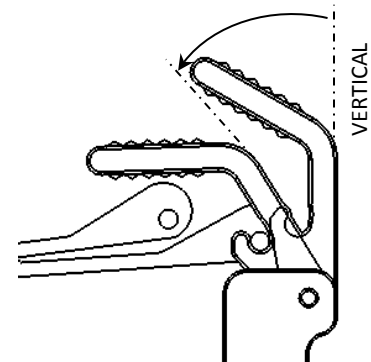
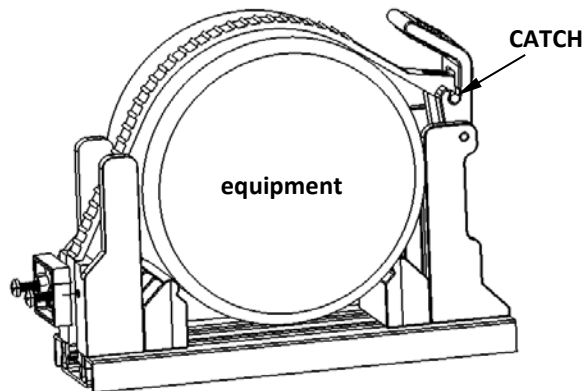
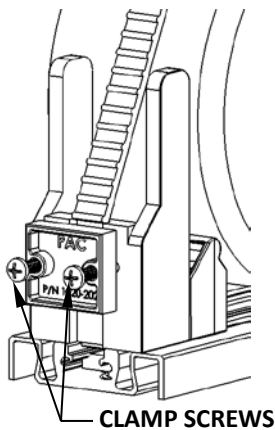
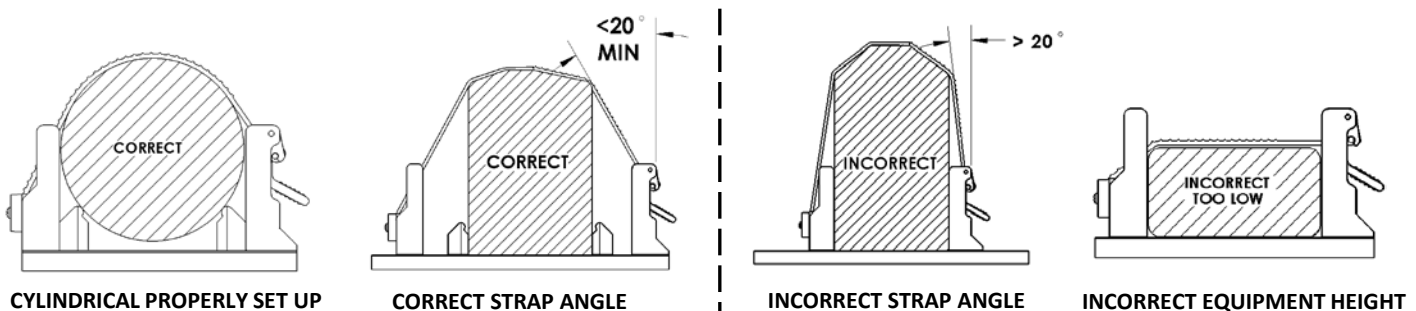


Fig. 3C

POSITION FOR SETUP

STEP 4 – VERIFY PROPER SETUP

! It is extremely important the equipment secured is positioned properly. Verify that there is adequate stretch of the locking strap and that the angle of the strap after locking is greater than 20° from vertical position. See illustrations below.



CYLINDRICAL PROPERLY SET UP

Cylinder is properly nested on wedge blocks and strapped down

CORRECT STRAP ANGLE

Tall rectangular object is properly nested between wedge blocks. Modules are spaced to change strap angle.

INCORRECT STRAP ANGLE

Tall rectangular object results in incorrect strap angle. Spread modules apart to change angle.

INCORRECT EQUIPMENT HEIGHT

Small rectangular object is too low to provide adequate stretch of strap. Utilize a spacer if possible.